



Dart Aerospace Ltd.
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D4131-041
Job Sheet 181198



Part No: D4131-041

Part Name: Manifold Assembly



Part Weight: 0 lbs

Job Created: 7/24/18

Due Date: 7/27/18

Type: SOLD

Job Qty: 2 ea

Status: Scheduled

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Large Fab-2		
100	Large Fab	2 pcs	7/27/18	7/27/18	0.00	3.03	Large Fab 1		
110	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC9		
120	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC5		
124	Small Fab	2 pcs	7/27/18	7/27/18	0.00	0.24	Small Fab-6		
126	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC5		
130	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea	7/27/18	7/27/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	2 Ea (1 ea)	90-Start up Operation	S061205
D4131-3	Base	2 Ea (1 ea)	90-Start up Operation	S061208
D4131-5	Side Plate	4 Ea (2 ea)	90-Start up Operation	S091076-1 S095751-3
D4131-9	Label Plate	2 Ea (1 ea)	124-Small Fab	S064808
MS20615-3M3	Rivet	4 Ea (2 ea)	124-Small Fab	F124859-40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	2	3	0
	D4131-3	2	3	0
	D4131-5	4	1	0
124-Small Fab	D4131-9	2	3	0
			1,778	0



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Container No: S096125



Part: D4131-041

Job No: 181198

Serial No/Batch: S096125

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/25/18

Plex 7/24/18 8:19 AM Dart.lajeunesse.marie